



Operating and Maintenance Instructions

HAND-CRANK/WHEEL OPERATED SLIDE VALVES TYPE HS

Britton Procol Valves

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HEALTH & SAFETY NOTES

This partly completed machine requires to be installed with corresponding equipment to enable correct operation and must not be run as a standalone piece of machinery and must be properly installed and guarded by a suitably qualified and experienced personnel only.

The valve contains moving parts which can cause injuries. It is the responsibility of the system installer and user to ensure the safe installation and operation of the valve. The valve must be adequately guarded in compliance with local Health and Safety Regulations. The motor must be isolated before any maintenance or adjustment is carried out. Do not operate the valve with the link guard or access hatches removed. Only competent persons must be allowed to maintain the valve.

It is the purchaser's responsibility to ensure that these health and safety instructions are passed to those persons deemed to be at risk.

Only qualified or approved personnel should undertake the installation, commissioning and maintenance of Britton Procol Slide Valves.

Health and Safety aspects cannot be over-emphasised. The following notes highlight the major precautionary steps which must be adhered to.

In the interest of Health and Safety at Work it is essential that, before installation, all aspects relating to installation, mounting position, support and all other related matters should be thoroughly investigated. Technical details relating to this equipment are either shown in the relevant leaflets or are freely available on demand from our technical department. If further advice is required, do not hesitate to contact us.

CHECK LIST BEFORE RUNNING

- 1) Observe fully all slide valve and actuator operating and safety leaflets supplied with the slide valve.
- 2) Ensure that the valve inlet and outlet are protected by the feed and discharge ducting or other equipment so that it is impossible for operatives or maintenance personnel to insert fingers, hands or any part of their bodies into the slide valve.

3) Where the valve outlet is not connected to other equipment or ducting a mesh grille must be securely fastened to the exposed flange. The grille should be sufficiently small to prevent the insertion of fingers.

STANDARD VALVE SPECIFICATION

Britton Procol Slide Valves are designed to metric standards and all fasteners or threads are metric.

Frame:	Fabricated in mild steel or stainless steel.
Covers:	Galvanised mild steel or stainless steel covers bolted to the valve frame to guard the moving slide plate.
Slide Plate:	6mm mild steel or 304 stainless steel plate.
Plate Supports:	Fixed white nylon or stainless steel flanged supports.
Plate Seal:	White felt packing gland with adjustable seal follower.
Valve Seal:	Metal to metal seal between the slide plate and the valve inlet deflector.
Actuation:	By hand crank via an Acme threaded stem mounted in a nylon bearing and connected to the slide plate by a nylon/brass plate nut.

Finish:
Mild steel: Painted air drying semi-gloss RAL5022 or customer specified colour.

Stainless steel: 2b milled finish.

All units are works tested prior to despatch and are ready for installation.

If the valve is to be stored before installation it must be stored in a clean and dry environment.

OPERATION

Britton Procol hand-crank/wheel operated slide valves are actuated by an Acme threaded stem mounted in a plate bearing attached to the back cross member of the valve frame. The threaded stem is connected to the slide plate by an Acme plate nut bolted onto the slide plate. As the hand-crank/wheel is rotated the threaded stem pulls the slide plate out of the frame to open the valve and pushes it back into the frame to close.

INSTALLATION

Slide valves are supplied with flanges pre-drilled to suit the proposed support flanges. Insert a gasket or gasket compound between the valve and support flanges to ensure a dust tight seal and to prevent distortion of the valve frame.

Tighten the bolts evenly and ensure the bolts in the valve chest area do not protrude into the valve frame by more than 15mm (5/8"). Bolts longer than this may clamp the slide plate.

Once installed check that the valve frame has not been twisted by uneven bolt tightening or distorted support flanges.

START UP PROCEDURE

Before material is passed through the valve it should be operated several times to ensure the slide plate moves freely and travels to the fully open and fully closed positions.

SAFETY PRECAUTIONS

Before attempting any repair or maintenance work on the slide valve obey the following rules:-

ISOLATE AND LOCK OFF ALL POWER SUPPLIES TO THE VALVE

DO NOT work on the slide valve if material is over the valve. Ensure all hoppers and chutes above the valve are empty.

DO NOT insert any body parts into the valve even if the power is switched off.

Never operate the valve without covers, grids and safety devices in place.

Always remove extraneous materials from around the slide valve.

MAINTENANCE

Britton Procol slide valves are designed to give a long trouble free life and virtually no maintenance is required. However the following checks are recommended.

After 1 week's operation:

Remove the covers and check:

- a) Slide plate seal follower and adjust as necessary.
- b) Nylon bearing mounting bolts for tightness.

At 3 monthly intervals:

- a) Remove the covers and adjust the seal follower as required.

At 12 monthly intervals:

- a) Inspect the plate seal and replace the packing gland if required.
- b) Inspect the slide plate supports and adjust or replace as required.
- c) Inspect the slide plate for wear and replace as required.
- d) Remove the chain cover and check the tension on the hand-crank chain-drive.

GENERAL MAINTENANCE

Slide plate supports

There are 2 types of slide plate support:-

Nylon Fixed Supports: When worn these may be turned through 90° to allow the slide plate to rest on a non-worn area of the support.

Stainless Steel Rollers: This type of support rotates when the slide plate moves. The roller support surface and the nylon bearing will wear and need replacing as required.

Slide Plate Seal

In order to prevent material leaking out of the valve, the slide plate is sealed by a felt packing gland where it passes through the valve frame. This gland is pressurised by an adjustable follower which should be regularly adjusted.

FAULT FINDING

Slide valve does not operate

Check:

Slide plate not jammed.

Plate seal leaks material

Check:

Seal follower adjustment.

Gland seal needs replacing.

Slide plate badly worn.

Grinding noise during operation

Check:

Slide plate supports worn.

Material trapped beneath inlet frame.

Hand-crank rotates but slide plate stationary

Check:

Hand-crank to stem chain-drive.

Nut on slide plate is not loose.

Threaded stem.

SPARES

Recommended Spares:

1off Set of Slide Plate Supports

1off Packing Gland