



Operating and Maintenance Instructions

PNEUMATICALLY OPERATED SLIDE VALVES TYPE HP

Including

ATEX Zoned Areas

Britton Procol Valves

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HEALTH & SAFETY NOTES

This partly completed machine requires to be installed with corresponding equipment to enable correct operation and must not be run as a standalone piece of machinery and must be properly installed and guarded by a suitably qualified and experienced personnel only.

The valve contains moving parts which can cause injuries. It is the responsibility of the system installer and user to ensure the safe installation and operation of the valve. The valve must be adequately guarded in compliance with local Health and Safety Regulations. The motor must be isolated before any maintenance or adjustment is carried out. Do not operate the valve with the link guard or access hatches removed. Only competent persons must be allowed to maintain the valve.

It is the purchaser's responsibility to ensure that these health and safety instructions are passed to those persons deemed to be at risk.

Only qualified or approved personnel should undertake the installation, commissioning and maintenance of Britton Procol slide valves.

Health and Safety aspects cannot be over-emphasised. The following notes highlight the major precautionary steps which must be adhered to.

In the interest of Health and Safety at Work it is essential that, before installation, all aspects relating to installation, mounting position, support and all other related matters should be thoroughly investigated. Technical details relating to this equipment are either shown in the relevant leaflets or are freely available on demand from our technical department. If further advice is required, do not hesitate to contact us.

CHECK LIST BEFORE RUNNING

1) Observe fully all slide valve and actuator operating and safety leaflets supplied with the slide valve.

2) Ensure that the valve inlet and outlet are protected by the feed and discharge ducting or other equipment so that it is impossible for operatives or maintenance personnel to insert fingers, hands or any part of their bodies into the slide valve.

3) Where the valve outlet is not connected to other

equipment or ducting a mesh grille must be securely fastened to the exposed flange. The grille should be sufficiently small to prevent the insertion of fingers.

4) Always isolate and lock-off all power supplies to the valve before attempting any maintenance or other work.

VALVE SPECIFICATION

Britton Procol Slide Valves are designed to metric standards and all fasteners or threads are metric.

Frame: Fabricated from mild or stainless steel.

Covers: Mild or stainless steel sheet bolted to the valve frame to guard the moving slide plate.

Slide Plate: Mild or stainless steel plate.

Plate Supports: Fixed nylon or stainless steel flanged rollers with nylon bearings

Plate Seal: White felt packing gland with adjustable seal follower.

Valve Seal: Metal to metal seal between the slide plate and the valve inlet deflector.

Actuation: Heavy duty double acting air-cylinder centrally mounted from the back of the frame.

Indicators: Standard 2off magnetically operated indicator switches positioned on air cylinder to indicate valve open and closed positions.

Customer specified sensors can be fitted as an alternative.

Air Valve: Fitted as standard is a single 5/2 solenoid operated spring return air control valve piped to the cylinder in flexible nylon tube.

Customer specified solenoid valves can be fitted as an alternative or supplied less solenoid valve.

Finish:

Stainless: 2B mill finish. All welds acid etched and passivated.

Mild Steel: Painted air-drying semi-gloss Blue RAL5022 or customer specified colour.

Stainless Steel: 2b milled finish

All units are works tested prior to despatch and are ready for installation.

It is important that if the valve is to be stored before installation adequate precautions should be taken to prevent the formation of rust. The valve must be stored in a clean and dry environment.

OPERATION

Britton Procol pneumatically operated slide valves are operated by a double acting air cylinder direct coupled to the slide plate. The cylinder pulls the slide plate out of the frame to open the valve and pushes it back into the frame to close.

A solenoid operated spring return air control valve piped to the cylinder in flexible nylon pipe controls the slide valve. When the air valve solenoid is actuated the cylinder in-strokes and pulls the slide plate out of the frame to open the valve. The electrical supply to the solenoid must be maintained in order to keep the valve open. When the solenoid is de-energised the cylinder out-strokes pushing the plate into the frame to close the valve. This method of operation ensures that in the event of electrical failure the slide valve fails to the closed position.

The magnetic wear strip around the cylinder piston operates the indicator switches mounted on the cylinder. The switches are designed for remote indication of the fully open and fully closed slide plate positions. They are set to these positions in our works before despatch but may require adjustment during installation/commissioning to ensure correct operation.

INSTALLATION

Slide valves are supplied with flanges pre-drilled to suit the proposed support flanges. Valves must be mounted with flanges horizontal unless otherwise stated.

The slide plate is nearest the inlet flange.

Ensure mating flanges are flat.

Insert a soft rubber gasket between the valve and support flanges to ensure a dust tight seal and to prevent distortion of the valve body.

Tighten the bolts evenly and ensure the bolts in the valve chest area do not project into the frame by more than 15mm (5/8"). Bolts longer than this may prevent slide plate movement

Once installed check that the valve frame has not been twisted by uneven bolt tightening or distorted mating flanges.

START UP PROCEDURE

Before material is passed through the valve it should be operated several times to ensure the slide plate moves freely and travels to the fully open and fully closed positions.

Indicator switches should be checked for correct operation and that the correct signal is given when the switches are operated.

SAFETY PRECAUTIONS

Before attempting any repair or maintenance work on the slide valve obey the following rules:-

ISOLATE AND LOCK OFF ALL POWER SUPPLIES TO THE VALVE.

Isolate and lock off the electrical supply.

Ensure air pressure at the cylinder is zero.

Isolate and lock off the air supply.

DO NOT work on the slide valve if material is over the valve. Ensure all hoppers and chutes above the valve are empty.

DO NOT insert any body parts into the valve even if the power is switched off.

Never operate the valve without covers, grids and safety devices in place.

Never loosen pneumatic piping whilst it is pressurised.

Always remove extraneous materials from around the slide valve.

MAINTENANCE

Britton Procol slide valves are designed to give a long trouble free life and virtually no maintenance is required. However the following checks are recommended.

After 1 week's operation:

Remove the covers and check:

- a) Piston rod nut for tightness
- b) Slide plate seal follower and adjust as necessary.
- c) Air cylinder mounting bolts for tightness.

At 3 monthly intervals:

Remove the covers and adjust the seal follower as required.

At 12 monthly intervals:

- a) Inspect the plate seal and replace the packing gland if required.
- b) Inspect the slide plate supports and adjust or replace as required.
- c) Inspect the slide plate for wear and replace as required.

GENERAL MAINTENANCE

Slide plate supports

There are 2 types of slide plate support:-

Nylon Fixed Supports: When worn these may be turned through 90° to allow the slide plate to rest on a non-worn area of the support.

Stainless Steel Rollers: This type of support rotates when the slide plate moves. The roller support surface and the nylon bearing will wear and need replacing as required.

Slide Plate Seal

In order to prevent material leaking out of the valve, the slide plate is sealed by a felt packing gland where it passes through the valve frame. This gland is pressurised by an adjustable follower which should be regularly adjusted.

FAULT FINDING

Slide valve does not operate

Check:

Air pressure- minimum pressure 4 barg.
Air valve correctly piped to cylinder.
Exhaust ports on air valve clear.
Air valve operates correctly.

Slide plate not jammed.

Plate seal leaks material

Check:

Seal follower adjustment.
Gland seal needs replacing.
Slide plate badly worn.

Grinding noise during operation

Check:

Slide plate supports worn.
Material trapped beneath inlet frame.

Indicator switches not operating

Check:

Position of switches on air cylinder.
Wiring of switch.
Switch is operating correctly.

Air valve not operating

Check:

Solenoid is operating.
Air pressure.
Electrical wiring and controls.

SPARES

Recommended Spares:

1off	Set of Slide Plate Supports
1off	Packing Gland

Optional Spares:

2off	Indicator Reed Switches
1off	Air Control Valve
1off	Air Cylinder

ATEX

Britton Procol slide valves are available for use in ATEX Zoned areas and are "CE" marked and certified accordingly. They are assessed and designed to comply with BS EN ISO 80079-37:2016 Protection by Constructional safety "c".

If the valve is to be installed in an ATEX area, all electrical and mechanical equipment on the slide valve is suitable for use in the designated ATEX Zone.

During installation care must be taken to ensure the slide valve frame is properly earthed to ensure no static build up occurs.