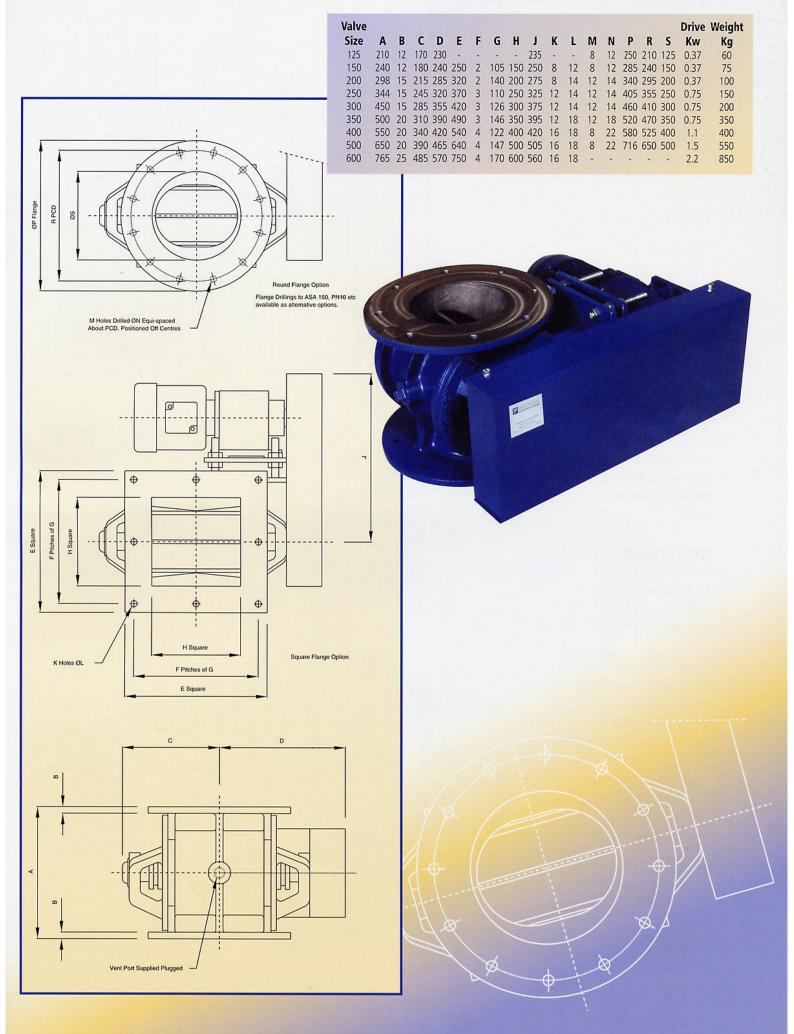
## **F**PROCOL



## **ROTARY VALVES**

Procol Rotary Valves are designed to transfer dry granular solids and powders in gravity, pressure or vacuum systems. They are able to operate under adverse conditions whilst maintaining high sealing and feeding efficiencies.

The valves are robustly constructed with body stiffening ribs to prevent

distortion, integral shear planes in the valve inlet to reduce product shearing loads and large capacity rotors with heavy duty shafts to withstand high differential pressures across the valve.

Rotors are supported in sealed ball bearings outrigged from the valve endplates to prevent bearing contamination. Rotor shafts are sealed by packing glands with adjustable seal followers. Procol standard Rotary Valves incorporate a geared motor mounted from the valve body on a fabricated baseplate with adjustment for the fully guarded drive chain.

Whilst our standard valves are suitable for the majority of applications we offer a wide variety of interchangeable components to enable Procol Rotary Valves to handle almost any product.

R1	R2	R3	R4	R7	R8
		DOTOR	ODTIONS		

	R	OTOR OPTIONS
R1	Fixed Blade Open Rotor	General purpose rotor fitted to the majority of valves. Suitable for none or mildly abrasive products.
R2	Fixed Blade Closed End Rotor	Similar to RI. The end discs reduce valve endplate wear. Suitable for low or moderately abrasive products.
R3	Tipped Blade Open Rotor	Blades fitted with adjustable, replaceable stainless steel tips. Suitable for use with abrasive products.
R4	Tipped Blade Closed End	Similar to R3. the end discs reduce valve endplate wear. Suitable for use with very abrasive products.
R7	Reduced pocket Rotor	Reduces the valve capacity but maintains a large inlet and outlet. Suitable for materials which flow sluggishly.
R8	Scalloped Pocket Rotor	Provides a rounded pocket base to encourage material discharge. Suitable for use with 'sticky ' materials.  May be PTFE coated to aid discharge.

## **OPTIONS**

- Air Purged Shaft Seals
- High Temperature Bearings.
- Quick Release Rotor Assembly.
- Variable Speed Drives.
- Rotation Monitors.
- Flameproof, Explosion Proof Motors.
- Tungsten Carbide Coated Internal Surfaces.
- Electroless Nickel Plating.



